



Dart Aerospace Ltd.
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647.7341

Job Sheet 215708



Part No: 647.7341

Job Qty: 1 pcs

Part Name: EC135 Wiper Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/20/20

Job Tracking No:

Due Date: 11/30/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 647.7300 REV.G IPP REV:A 16.09.28 NEW ISSUE DD VERF:JLM / IPP REV:B 2020.05.28 AS PER DWG
REV.E DD VERF:JFS / IPP REV C 20.09.24 AS PER DWG REV.G FK VERIFY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	11/30/20	11/30/20	0.00	0.00	Packaging 1 - SCH-S	(1-3)	80
120	QC 4	1 pcs	11/30/20	11/30/20	0.00	0.00	QC 4 - 28		9-89
							QC 4 - 58		NOV 23 2020
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		DAS
							QC 4 - 74		72 NOV 24 2020
							QC 4 - 75		9-89
							QC 4 - 78		
							QC 4 - 84		
							QC 4 - 80		
							QC 4 - 85		
130	Packaging 3-1 - Stock - B4B	1 pcs	11/30/20	11/30/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		



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Container No: S315154



Part: 647.7341

Job No: 215708

Serial No/Batch: S315154

Revision: REV.G

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/23/20

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				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	DAS 72 NOV 24 2020
				Packaging 3 - 26 - B4B	9-89
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	DAS 21 NOV 24 2020
135 DC - 1 - B4B	1 pcs	11/30/20	0.00 0.00	DC - 1 - B4B	21 9-89
				DC - 2 - B4B	
140 QC 21 - SA	1 pcs	11/30/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 9	DAS 21 NOV 24 2020
				QC 21 - SA - 77	9-89
				QC 21 - SA - 28	

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 647.7341

135 - Document Control - Photocopy bluefile & type labels per PPP 647.7341

140 - QC21- Final Inspection - Work Order Release

(018283)

DAS Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	N/A 5314314 Exp (11-06-2021)
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	N/A 5314315 Exp (11-06-2021)
600.1012 ✓	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5312691 (07-21-2021) Exp Date
601.2045 ✓	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5304317 (08-20-2022) Exp Date
647.1601 ✓	Wiper Deflector Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5310689 ✓
647.1602 ✓	Doubler Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5248280 ✓
647.1610 ✓	Wiper Deflector Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5305447 ✓
647.1914 ✓	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5101889 ✓
647.3201 ✓	Grounding Cable Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5276443 ✓
90965A160 ✓	Washer 601.2375	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5304336 ✓
AN4CH6A ✓	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5137680 ✓
MS21042-08	Use Ms21042L08 ✓	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5307361 ✓
MS21042-3	Nut use MS21042L3 per QSI 017 ✓	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5309678 ✓
MS27039-08-07 ✓	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5049221 ✓
MS27039-1-07 ✓	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5294750 ✓
MS27039-1-14 ✓	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5124326-2 ✓
NAS1149F0332P ✓	Washer (AN960-10L)	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5310895 ✓
NAS1149FN832P ✓	Washer (AN960-8)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5309680 ✓
NAS1149F0432P ✓	Washer (AN960-416L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5309699 ✓
601.2999 ✓	Screw	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5267822 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	33	0
	600.0991	1	33	0
	600.1012	1	23	0
	601.2045	1	31	0
	601.2999	3	89	0
	647.1601	1	11	0
	647.1602	1	6	0
	647.1610	1	7	0
	647.1914	1	11	0
	647.3201	1	7	0
	90965A160	3	88	0
	AN4CH6A	1	30	0
	MS21042-08	1	0	0
	MS21042-3	3	380	0
	MS27039-08-07	1	216	0
	MS27039-1-07	3	119	0
	MS27039-1-14	4	245	0
	NAS1149F0332P	10	1,658	0
	NAS1149F0432P	2	493	0
	NAS1149FN832P	2	1,374	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					